

This is a translation of the certificate DE05/53419.00

SGS

The management system of

Gerhard Ihle Hartmetalle Werkzeuge e.K.

Allmending 26, DE 75203 Königsbach-Stein

has been assessed and certified as meeting the requirements of

ISO 9001:2015

Quality management systems - Requirements

For the following activities

Sales, marketing, initial concept and design of Tungsten Carbide rods, Tungsten Carbide blanks or pre-machined parts for cutter, tools and wear parts

Development, design, production and sales of cutting tool machines

Production and machining of carbide and carbide cutting tools

This certificate is valid from 24 June 2026 until 23 June 2029 and remains valid subject to satisfactory surveillance audits.

Issue 12. Organization certified since 19 April 2005 and first certified by SGS under SAS since 27 February 2023.

Certified activities performed by additional sites are listed on subsequent pages.

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continued

Gerhard Ihle Hartmetalle Werkzeuge e.K.

ISO 9001:2015

Quality management systems - Requirements

Issue 12

Sites

Gerhard Ihle Hartmetalle Werkzeuge e.K.

Allmending 26, DE 75203 Königsbach-Stein

Sales, marketing, initial concept and design of Tungsten Carbide rods, Tungsten Carbide blanks or pre-machined parts for cutter, tools and wear parts

G.u.K. Ihle e.K Werkzeugmaschinen

Allmending 26, DE 75203 Königsbach-Stein

Development, design, production and sales of cutting tool machines

Ihle GmbH & Co. KG Schleif- und Erodieretechnik

Allmending 26, DE 75203 Königsbach-Stein

Production and machining of carbide and carbide cutting tools



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